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REV. B

AS3180™

FEDERAL SUPPLY CLASS
5306

RATIONALE

RELOCATE DATUM D, ADD TERTIARY DATUM CONTROL FOR DRILLED HOLES, REFORMAT DRILLED HOLE CALLOUT, REVISE LEAD THREAD CHAMFER, NOTE 7 REFERENCE UPDATED, ADD DATUM C TO POSITION FEATURE CONTROL FRAME FOR MAJOR DIAMETER, ADD NEW NOTE FOR DISPOSITION OF EXISTING INVENTORY, GENERAL EDITORIAL REVISIONS.

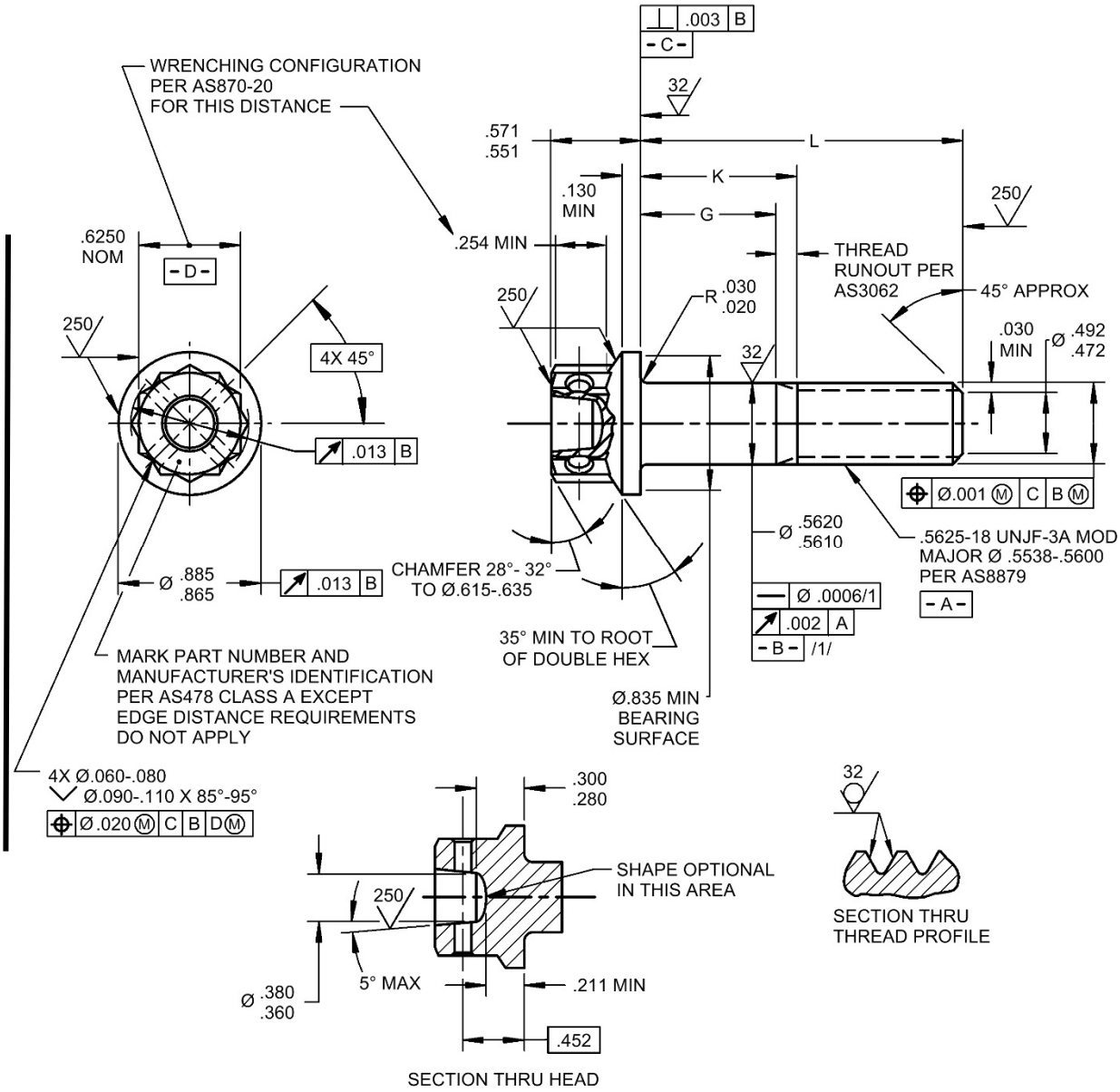
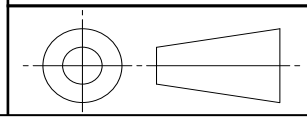


FIGURE 1 - BOLT

THIRD ANGLE PROJECTION



For more information on this standard, visit
https://www.sae.org/standards/content/AS3180B

ISSUED 1976-03 REAFFIRMED 2006-05 REVISED 2020-12

CUSTODIAN: E-25

PROCUREMENT SPECIFICATION: AS7474 /7/

AEROSPACE STANDARD

BOLT, MACHINE - DOUBLE HEX EXTENDED WASHER HEAD, DRILLED, CLOSE TOL SHANK, AMS5643 (UNS S17400), 140 KSI, .5625-18 UNJF-3A

AS3180™
SHEET 1 OF 3

REV. B

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